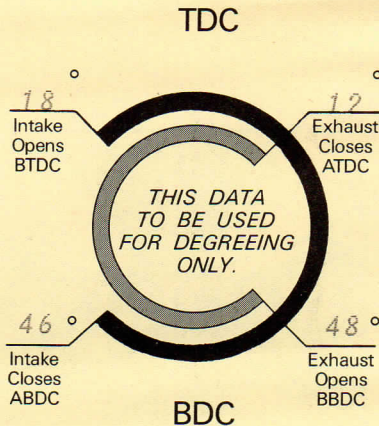
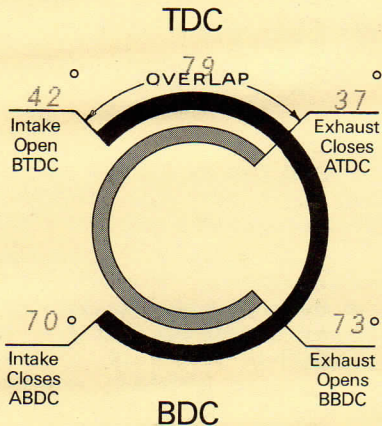


ENGINE 2300 FORD  
 GRIND RE292-90F  
 ROCKER RATIO 1.65

WORK ORDER NO. RE292-90F  
 LOBE SEPARATION 106  
 DEGREE INTAKE LOBE TO 104  
 CHECKING CLEARANCE .050" (AT TAPPET)



	VALVE LASH HOT-COLD	VALVE LIFT	DURATION
INTAKE	<u>.008</u>	<u>.450</u>	<u>292</u>
EXHAUST	<u>.010</u>	<u>.450</u>	<u>290</u>

	CAMLIFT	DURATION AT .050" CAMLIFT
INTAKE	<u>.275</u>	<u>244</u>
EXHAUST	<u>.275</u>	<u>240</u>

RECOMMENDED SPRING PRESSURE

RECOMMENDED SPRING PART NO.

OPEN

CLOSED

OUTER

INNER